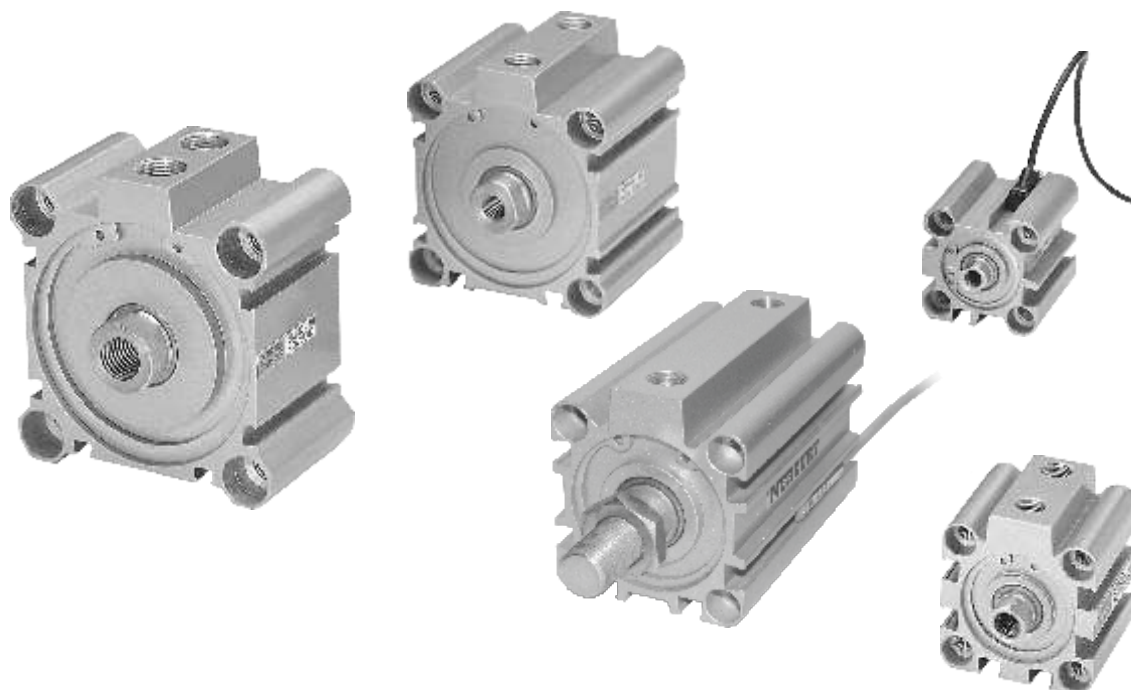




Salient Features

- Compact & light weight
- Single and Double acting models
- International standard 'T' slot for magnetic sensing switch
- Long life, positive locking reed switch
- Well guided piston & piston rod
- Self adjusting, low friction 'T' ring piston seal
- Rubber cushioning at both ends
- Magnetic piston with special rubber magnet as standard
- Mounting & overall dimensions to suit ISO 21287 and leading international brands
- Special & VDMA mounting dimensions available on request

Operating Conditions

Media	: Air (filtered 40 μ & lubricated)
Temperature Range	: +5° to +50°C
Pressure Range	: 0.5 to 10 bar
Leakage	: Bubble Tight

Mechanical Characteristic

Barrel	: Ø25, Ø32, Ø40, Ø50, Ø63, Ø80 & Ø100 - Aluminium alloy IS 63400 (6063T6)
Piston Rod	: Carbon steel IS 5517 - C35
End Caps	: Aluminium alloy IS 63400 (6063T6)
Seals	: Nitrile rubber, polyurethane (Viton for high temp. on request)

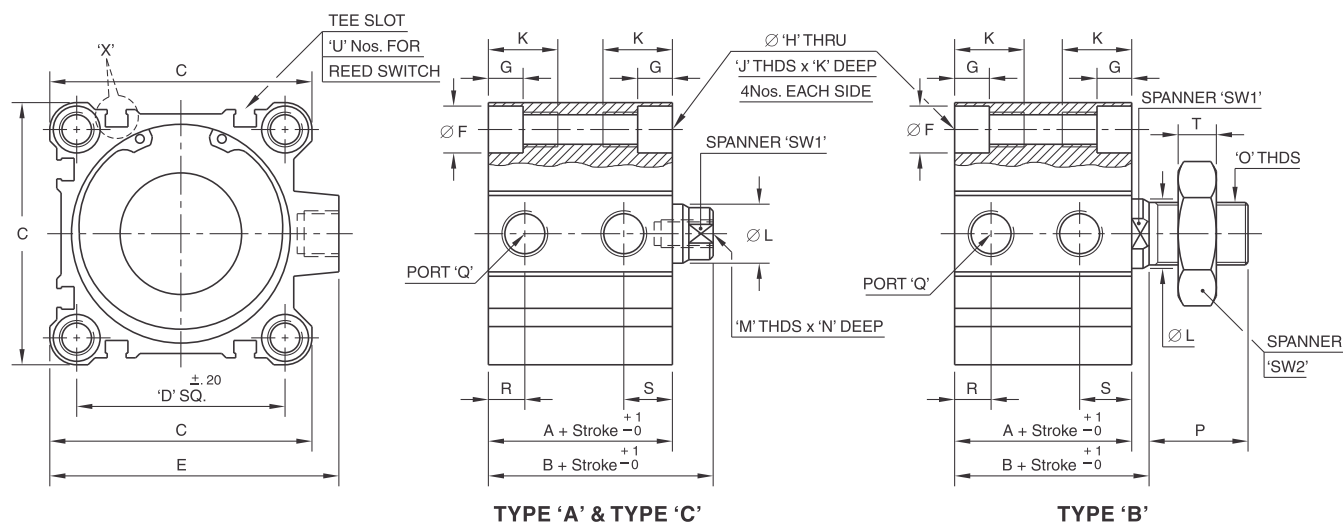
Standard Stroke Lengths

Ø25 - 5, 10, 15, 20, 25, 30, 40, 50
Ø32 to Ø40 - 5, 10, 15, 20, 25, 30, 40, 50, 60, 80
Ø50 to Ø100 - 10, 15, 20, 25, 30, 40, 50, 60, 80

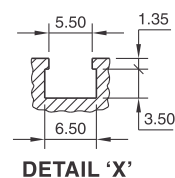


Compact Cylinders : Series 'S'

MERCURY



TYPE 'A' – DOUBLE ACTING, FEMALE THREADS, MAGNETIC PISTON
 TYPE 'B' – DOUBLE ACTING, MALE THREADS, MAGNETIC PISTON
 TYPE 'C' – SINGLE ACTING, FEMALE THREADS, SPRING RETURN, NON MAGNETIC PISTON



BORE DIA	MODEL No.	A	B	C	D SQ	E	Ø F	Ø H	J THDS	K	Ø L	M THDS	N	O THDS	P	Q THDS	R	S	T	U	SW1	SW2	FORCE @ 5 bar (kgf)	
																							EXTEND	RETRACT
25	S25A-*	32.5	37.5	39	28	39	9	8	5.2	M6	17	10	M6	12	–	M5	8	10	–	3	8	–	22	18
	S25B-*	32.5	37.5	39	28	39	9	8	5.2	M6	17	10	–	M10x1.25	22	M5	8	10	5	3	8	17	22	18
	S25C-5	37.5	42.5	39	28	39	9	8	5.2	M6	17	10	M6	12	–	M5	8	10	–	3	8	–	22	2.0
	S25C-10	42.5	47.5	39	28	39	9	8	5.2	M6	17	10	M6	12	–	M5	8	10	–	3	8	–	22	1.4
32	S32A-*	33	40	45	34	49.5	9	8	5.2	M6	17	12	M8	13	–	G1/8	7.5	11	–	6	9	–	37	31
	S32B-*	33	40	45	34	49.5	9	8	5.2	M6	17	12	–	M10x1.25	22	G1/8	7.5	11	5	6	9	17	37	31
	S32C-5	38	45	45	34	49.5	9	8	5.2	M6	17	12	M8	13	–	G1/8	7.5	11	–	6	9	–	37	2.0
	S32C-10	43	50	45	34	49.5	9	8	5.2	M6	17	12	M8	13	–	G1/8	7.5	11	–	6	9	–	37	1.5
40	S40A-*	39.5	46.5	51	40	56.5	9	8	5.2	M6	17	16	M8	13	–	G1/8	8	11	–	6	12	–	60	48
	S40B-*	39.5	46.5	51	40	56.5	9	8	5.2	M6	17	16	–	M12x1.25	24	G1/8	8	11	6	6	12	19	60	48
	S40C-5	44.5	51.5	51	40	56.5	9	8	5.2	M6	17	16	M8	13	–	G1/8	8	11	–	6	12	–	60	2.3
	S40C-10	49.5	56.5	51	40	56.5	9	8	5.2	M6	17	16	M8	13	–	G1/8	8	11	–	6	12	–	60	2.0
50	S50A-*	40.5	48.5	62.5	50	70.5	10.5	10	6.8	M8	20	16	M10	15	–	G1/4	11.5	12.5	–	6	12	–	95	84
	S50B-*	40.5	48.5	62.5	50	70.5	10.5	10	6.8	M8	20	16	–	M16x1.5	32	G1/4	11.5	12.5	8	6	12	24	95	84
	S50C-5	45.5	53.5	62.5	50	70.5	10.5	10	6.8	M8	20	16	M10	15	–	G1/4	11.5	12.5	–	6	12	–	95	3.2
	S50C-10	50.5	58.5	62.5	50	70.5	10.5	10	6.8	M8	20	16	M10	15	–	G1/4	11.5	12.5	–	6	12	–	95	2.8
63	S63A-*	46	54	75.5	60	83.5	13.5	11	8.5	M10	22	20	M10	15	–	G1/4	11.5	12.5	–	6	14	–	150	135
	S63B-*	46	54	75.5	60	83.5	13.5	11	8.5	M10	22	20	–	M16x1.5	32	G1/4	11.5	12.5	8	6	14	24	150	135
	S63C-5	51	59	75.5	60	83.5	13.5	11	8.5	M10	22	20	M10	15	–	G1/4	11.5	12.5	–	6	14	–	150	6.7
	S63C-10	56	64	75.5	60	83.5	13.5	11	8.5	M10	22	20	M10	15	–	G1/4	11.5	12.5	–	6	14	–	150	6.0
80	S80A-*	53.5	63.5	96.5	77	103	16.5	14	10.8	M12	25	25	M16	21	–	G3/8	11.5	16	–	6	22	–	245	220
	S80B-*	53.5	63.5	96.5	77	103	16.5	14	10.8	M12	25	25	–	M20x1.5	40	G3/8	11.5	16	10	6	22	30	245	220
	S80C-5	58.5	68.5	96.5	77	103	16.5	14	10.8	M12	25	25	M16	21	–	G3/8	11.5	16	–	6	22	–	245	10.5
	S80C-10	63.5	73.5	96.5	77	103	16.5	14	10.8	M12	25	25	M16	21	–	G3/8	11.5	16	–	6	22	–	245	9.5
100	S100A-*	63	75	113	94	122	16.5	14	10.8	M12	25	25	M16	21	–	G3/8	15	21	–	6	22	–	385	360
	S100B-*	63	75	113	94	122	16.5	14	10.8	M12	25	25	–	M20x1.5	40	G3/8	15	21	10	6	22	30	385	360
	S100C-5	68	80	113	94	122	16.5	14	10.8	M12	25	25	M16	21	–	G3/8	15	21	–	6	22	–	385	11.0
	S100C-10	73	85	113	94	122	16.5	14	10.8	M12	25	25	M16	21	–	G3/8	15	21	–	6	22	–	385	10.0

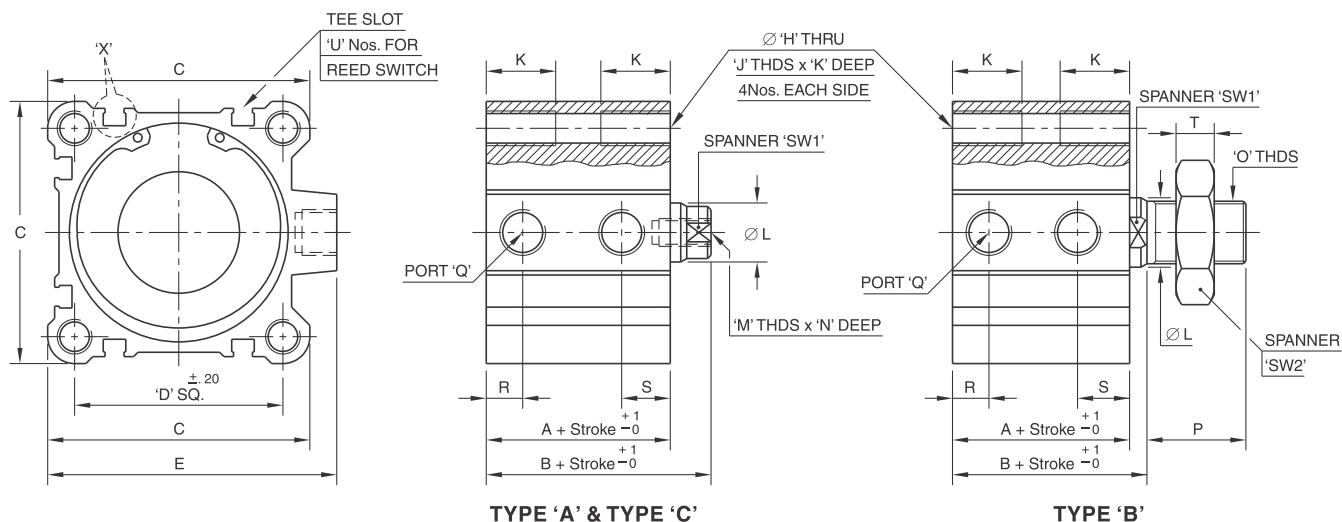
* SPECIFY STROKE LENGTH WHILE ORDERING



Compact Cylinders : Series 'F'

MERCURY

3



TYPE 'A' – DOUBLE ACTING, FEMALE THREADS, MAGNETIC PISTON

TYPE 'B' – DOUBLE ACTING, MALE THREADS, MAGNETIC PISTON

TYPE 'C' – SINGLE ACTING, FEMALE THREADS, SPRING RETURN, NON MAGNETIC PISTON

BORE DIA	MODEL No.	A	B	C	D SQ	E	Ø H	J THDS	K	Ø L	M THDS	N	O THDS	P	Q THDS	R	S	T	U	SW1	SW2	FORCE @ 5 bar (kgf)	
																						EXTEND	RETRACT
25	F25A-*	32.5	37.5	39	26	39	4.2	M5	17	10	M5	12	–	–	M5	8	10	–	3	8	–	22	18
	F25B-*	32.5	37.5	39	26	39	4.2	M5	17	10	–	–	M10x1.25	22	M5	8	10	5	3	8	17	22	18
	F25C-5	37.5	42.5	39	26	39	4.2	M5	17	10	M5	12	–	–	M5	8	10	–	3	8	–	22	2.0
	F25C-10	42.5	47.5	39	26	39	4.2	M5	17	10	M5	12	–	–	M5	8	10	–	3	8	–	22	1.4
32	F32A-*	33	40	45	32	49.5	5.2	M6	17	12	M6	12	–	–	G1/8	7.5	11	–	6	9	–	37	31
	F32B-*	33	40	45	32	49.5	5.2	M6	17	12	–	–	M10x1.25	22	G1/8	7.5	11	5	6	9	17	37	31
	F32C-5	38	45	45	32	49.5	5.2	M6	17	12	M6	12	–	–	G1/8	7.5	11	–	6	9	–	37	2.0
	F32C-10	43	50	45	32	49.5	5.2	M6	17	12	M6	12	–	–	G1/8	7.5	11	–	6	9	–	37	1.5
40	F40A-*	39.5	46.5	51	42	56.5	5.2	M6	17	16	M6	12	–	–	G1/8	8	11	–	6	12	–	60	48
	F40B-*	39.5	46.5	51	42	56.5	5.2	M6	17	16	–	–	M10x1.25	22	G1/8	8	11	5	6	12	17	60	48
	F40C-5	44.5	51.5	51	42	56.5	5.2	M6	17	16	M6	12	–	–	G1/8	8	11	–	6	12	–	60	2.3
	F40C-10	49.5	56.5	51	42	56.5	5.2	M6	17	16	M6	12	–	–	G1/8	8	11	–	6	12	–	60	2.0
50	F50A-*	40.5	48.5	62.5	50	70.5	6.8	M8	20	16	M8	13	–	–	G1/4	11.5	12.5	–	6	12	–	95	84
	F50B-*	40.5	48.5	62.5	50	70.5	6.8	M8	20	16	–	–	M12x1.25	24	G1/4	11.5	12.5	6	6	12	19	95	84
	F50C-5	45.5	53.5	62.5	50	70.5	6.8	M8	20	16	M8	13	–	–	G1/4	11.5	12.5	–	6	12	–	95	3.2
	F50C-10	50.5	58.5	62.5	50	70.5	6.8	M8	20	16	M8	13	–	–	G1/4	11.5	12.5	–	6	12	–	95	2.8
63	F63A-*	46	54	75.5	62	83.5	8.5	M10	22	20	M8	13	–	–	G1/4	11.5	12.5	–	6	14	–	150	135
	F63B-*	46	54	75.5	62	83.5	8.5	M10	22	20	–	–	M12x1.25	24	G1/4	11.5	12.5	6	6	14	19	150	135
	F63C-5	51	59	75.5	62	83.5	8.5	M10	22	20	M8	13	–	–	G1/4	11.5	12.5	–	6	14	–	150	6.7
	F63C-10	56	64	75.5	62	83.5	8.5	M10	22	20	M8	13	–	–	G1/4	11.5	12.5	–	6	14	–	150	6.0
80	F80A-*	53.5	63.5	96.5	82	103	8.5	M10	22	25	M10	15	–	–	G3/8	11.5	16	–	6	22	–	245	220
	F80B-*	53.5	63.5	96.5	82	103	8.5	M10	22	25	–	–	M16x1.5	32	G3/8	11.5	16	8	6	22	24	245	220
	F80C-5	58.5	68.5	96.5	82	103	8.5	M10	22	25	M10	15	–	–	G3/8	11.5	16	–	6	22	–	245	10.5
	F80C-10	63.5	73.5	96.5	82	103	8.5	M10	22	25	M10	15	–	–	G3/8	11.5	16	–	6	22	–	245	9.5
100	F100A-*	63	75	113	89	122	8.5	M10	22	25	M12	20	–	–	G3/8	15	21	–	6	22	–	385	360
	F100B-*	63	75	113	89	122	8.5	M10	22	25	–	–	M20x1.5	40	G3/8	15	21	10	6	22	30	385	360
	F100C-5	68	80	113	89	122	8.5	M10	22	25	M12	20	–	–	G3/8	15	21	–	6	22	–	385	11.0
	F100C-10	73	85	113	89	122	8.5	M10	22	25	M12	20	–	–	G3/8	15	21	–	6	22	–	385	10.0

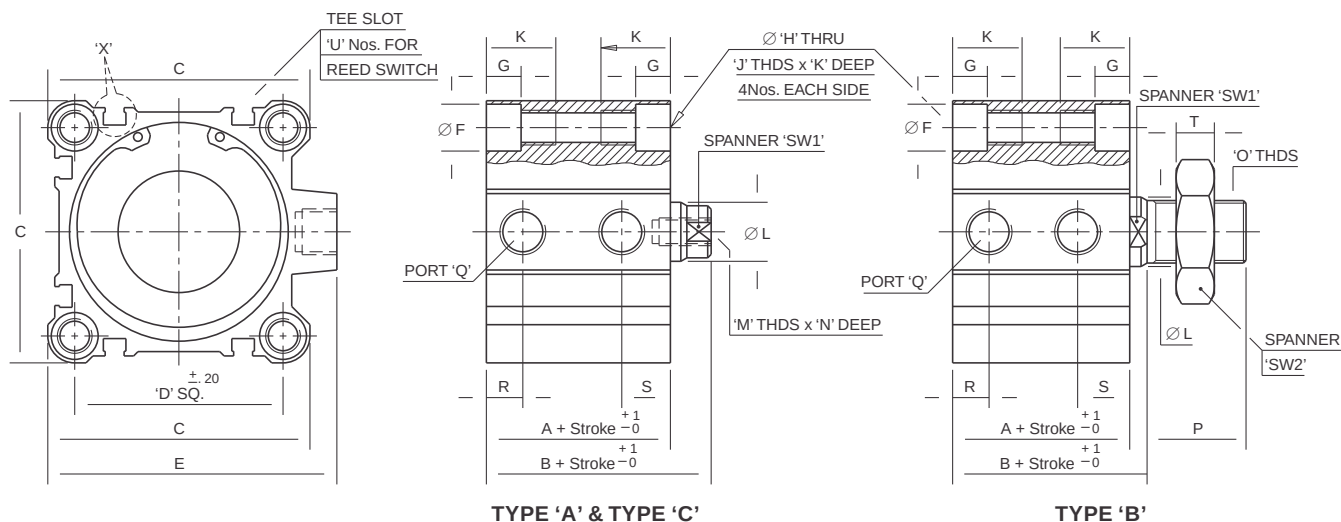
* SPECIFY STROKE LENGTH WHILE ORDERING



Compact Cylinders : Series 'D'

The Mounting Dimensions as per ISO 21287

MERCURY



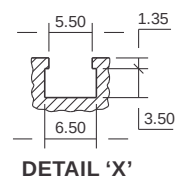
TYPE 'A' & TYPE 'C'

TYPE 'B'

TYPE 'A' – DOUBLE ACTING, FEMALE THREADS, MAGNETIC PISTON

TYPE 'B' – DOUBLE ACTING, MALE THREADS, MAGNETIC PISTON

TYPE 'C' – SINGLE ACTING, FEMALE THREADS, SPRING RETURN, NON MAGNETIC PISTON



DETAIL 'X'

BORE DIA	MODEL No.	A	B	C	D SQ	E	Ø F	G	Ø H	J THDS	K	Ø L	M THDS	N	O THDS	P	Q THDS	R	S	T	U	SW1	SW2	FORCE @ 5 bar (kgf)	
																								EXTEND	RETRACT
25	D25A-*	32.5	37.5	39	26	39	9	8	4.2	M5	17	10	M6	14	–	–	M5	8	10	–	3	8	–	22	18
	D25B-*	32.5	37.5	39	26	39	9	8	4.2	M5	17	10	M6	14	M10x1.25	22	M5	8	10	5	3	8	17	22	18
	D25C-5	37.5	42.5	39	26	39	9	8	4.2	M5	17	10	M6	14	–	–	M5	8	10	–	3	8	–	22	2.0
	D25C-10	42.5	47.5	39	26	39	9	8	4.2	M5	17	10	M6	14	–	–	M5	8	10	–	3	8	–	22	1.4
32	D32A-*	33	40	45	32.5	49.5	9	8	5.2	M6	17	12	M8	16	–	–	G1/8	7.5	11	–	6	9	–	37	31
	D32B-*	33	40	45	32.5	49.5	9	8	5.2	M6	17	12	M8	16	M10x1.25	19	G1/8	7.5	11	5	6	9	17	37	31
	D32C-5	38	45	45	32.5	49.5	9	8	5.2	M6	17	12	M8	16	–	–	G1/8	7.5	11	–	6	9	–	37	2.0
	D32C-10	43	50	45	32.5	49.5	9	8	5.2	M6	17	12	M8	16	–	–	G1/8	7.5	11	–	6	9	–	37	1.5
40	D40A-*	39.5	46.5	51	38	56.5	9	8	5.2	M6	17	16	M8	16	–	–	G1/8	8	11	–	6	12	–	60	48
	D40B-*	39.5	46.5	51	38	56.5	9	8	5.2	M6	17	16	M8	16	M10x1.25	19	G1/8	8	11	6	6	12	19	60	48
	D40C-5	44.5	51.5	51	38	56.5	9	8	5.2	M6	17	16	M8	16	–	–	G1/8	8	11	–	6	12	–	60	2.3
	D40C-10	49.5	56.5	51	38	56.5	9	8	5.2	M6	17	16	M8	16	–	–	G1/8	8	11	–	6	12	–	60	2.0
50	D50A-*	40.5	48.5	62.5	46.5	70.5	12	10	6.8	M8	20	16	M10	20	–	–	G1/4	11.5	12.5	–	6	12	–	95	84
	D50B-*	40.5	48.5	62.5	46.5	70.5	12	10	6.8	M8	20	16	M10	20	M12x1.25	22	G1/4	11.5	12.5	8	6	12	24	95	84
	D50C-5	45.5	53.5	62.5	46.5	70.5	12	10	6.8	M8	20	16	M10	20	–	–	G1/4	11.5	12.5	–	6	12	–	95	3.2
	D50C-10	50.5	58.5	62.5	46.5	70.5	12	10	6.8	M8	20	16	M10	20	–	–	G1/4	11.5	12.5	–	6	12	–	95	2.8
63	D63A-*	46	54	75.5	56.5	83.5	12	10	6.8	M8	20	20	M10	20	–	–	G1/4	11.5	12.5	–	6	14	–	150	135
	D63B-*	46	54	75.5	56.5	83.5	12	10	6.8	M8	20	20	M10	20	M12x1.25	22	G1/4	11.5	12.5	8	6	14	24	150	135
	D63C-5	51	59	75.5	56.5	83.5	12	10	6.8	M8	20	20	M10	20	–	–	G1/4	11.5	12.5	–	6	14	–	150	6.7
	D63C-10	56	64	75.5	56.5	83.5	12	10	6.8	M8	20	20	M10	20	–	–	G1/4	11.5	12.5	–	6	14	–	150	6.0
80	D80A-*	53.5	63.5	96.5	72	103	14	11	8.5	M10	22	25	M12	20	–	–	G3/8	11.5	16	–	6	22	–	245	220
	D80B-*	53.5	63.5	96.5	72	103	14	11	8.5	M10	22	25	M12	20	M16x1.5	28	G3/8	11.5	16	10	6	22	30	245	220
	D80C-5	58.5	68.5	96.5	72	103	14	11	8.5	M10	22	25	M12	20	–	–	G3/8	11.5	16	–	6	22	–	245	10.5
	D80C-10	63.5	73.5	96.5	72	103	14	11	8.5	M10	22	25	M12	20	–	–	G3/8	11.5	16	–	6	22	–	245	9.5
100	D100A-*	63	75	113	89	122	14	11	8.5	M10	22	25	M12	20	–	–	G3/8	15	21	–	6	22	–	385	360
	D100B-*	63	75	113	89	122	14	11	8.5	M10	22	25	M12	20	M16x1.5	28	G3/8	15	21	10	6	22	30	385	360
	D100C-5	68	80	113	89	122	14	11	8.5	M10	22	25	M12	20	–	–	G3/8	15	21	–	6	22	–	385	11.0
	D100C-10	73	85	113	89	122	14	11	8.5	M10	22	25	M12	20	–	–	G3/8	15	21	–	6	22	–	385	10.0

* SPECIFY STROKE LENGTH WHILE ORDERING